

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

3)SPECIAL NOTES ON MATING



CAUTION

If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).



[Repair-40x08x02x02-02x49-1-8-1.xml](#)



XSL version : 3.02 du 22/07/11

AUTOMATIC GEAR CONTROL CABLE: REMOVAL - REFITTING

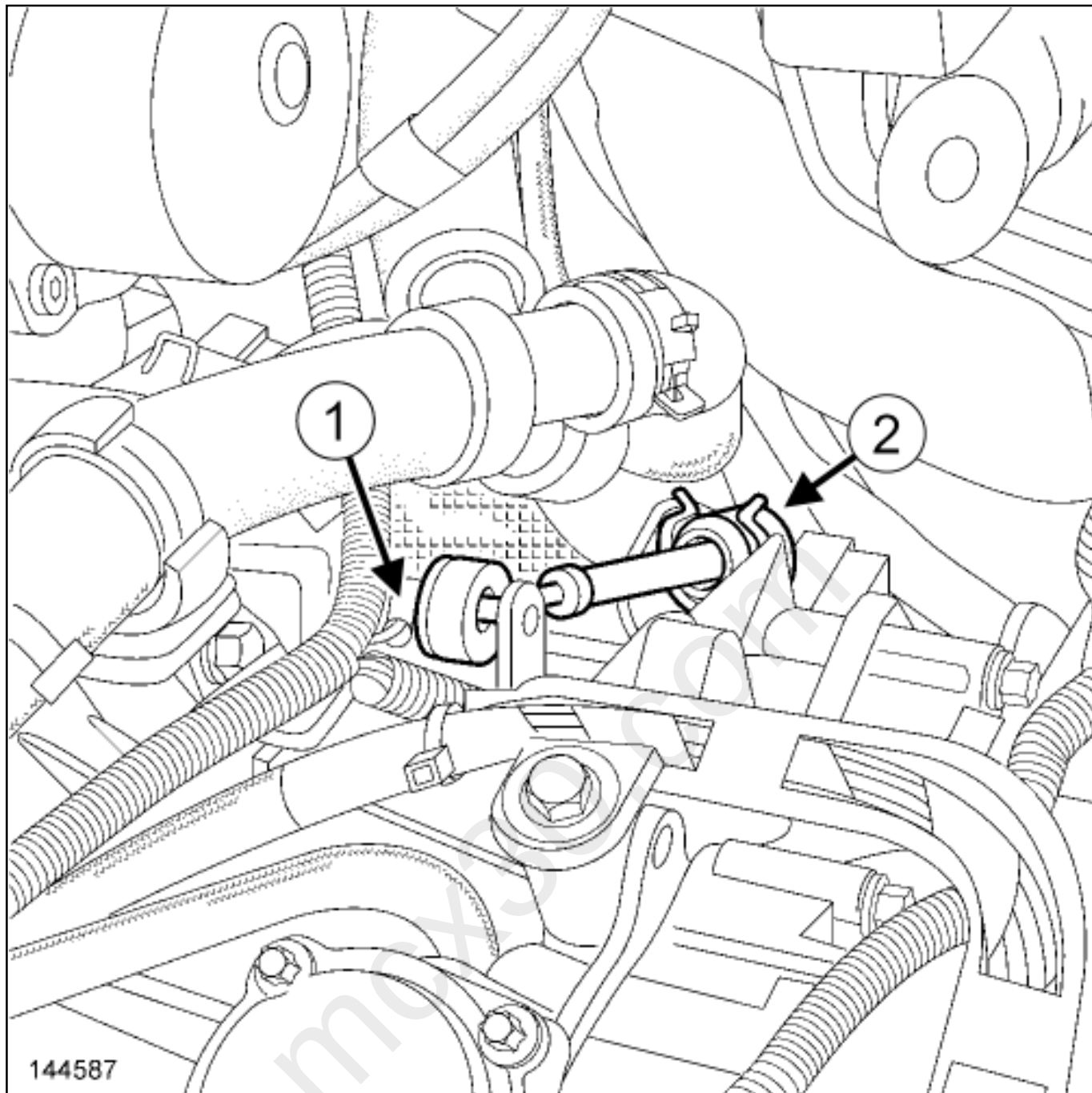
REMOVAL

1. REMOVAL PREPARATION OPERATION

 Remove:

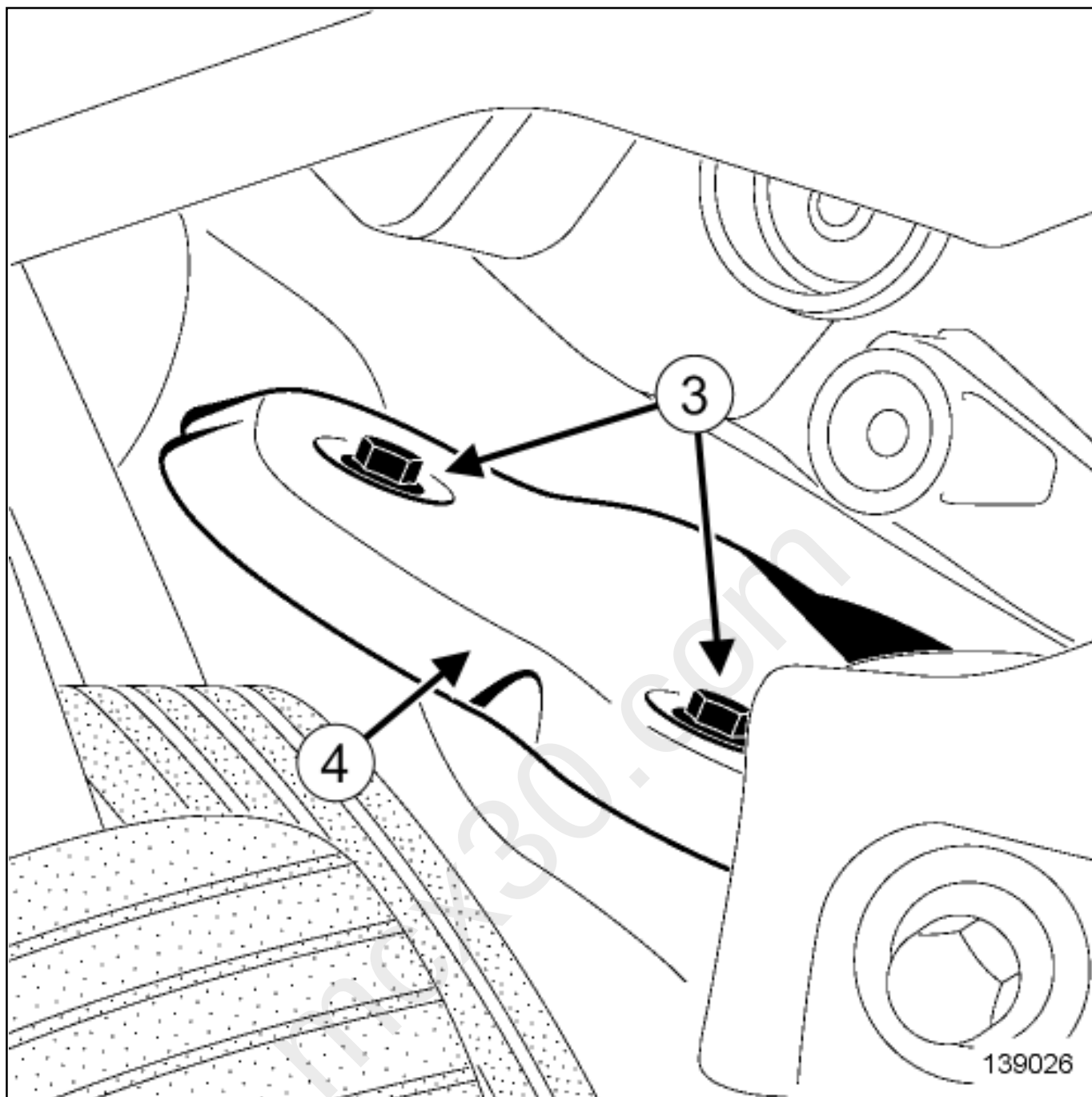
- the battery [Battery: Removal - Refitting](#) ,
- the battery tray [Battery tray: Removal - Refitting](#) .
- the gear control unit (see **Manual gearbox: Removal - Refitting**) .

2. REMOVAL OPERATION



Unclip the gear control cable anchoring ball joint(1) on the gearbox using pliers.

Release the gear control cable sheath stop(2) on the gearbox.



Remove the bulkhead seal bolts(3) .

Move aside the bulkhead seal(4) .

Remove the gear control cable.